

VERTEX VD SERIES

USER MANUAL

The Vertex **VD** series Temperature Controllers are a "Low Cost" Digital alternative to analog controllers, designed for use in simple applications where three term (PID) control is not required. It comes from the factory with default settings making it an "on/off" controller but can be user configured to have proportional action "proportional". It has a single digital display allowing access to all the parameters including the "Process Variable" and "Set Point". It is fully configurable on input including PT100 (RTD).

There are three simple steps required to get you up and running:

В

- 1. Installation
- 2. Wiring
- 3. Commissioning

Installation

Select the panel cut-out sizes from the table depending on the Model VD controller you have chosen and install the controller accordingly in your panel.

PANEL CUTOUT:





Model	Α	B	С	D	Ε	a	b	С	d
VD-2000	48	48	6	100	45	45+0.5	45+0.5	60	48
VD-2001	72	72	9	80	67	68 +0.5	68+0.5	90	72
VD-2002	48	96	9	80	91	45+0.5	92+0.5	120	48
VD-2003	96	48	9	80	45	92+0.5	45+0.5	48	120
VD-2004	96	96	10	80	91	92+0.5	92+0.5	120	96

(Unit:mm)

Wiring



Wiring Precautions:

Before wiring please check the model you are using and establish the correct terminals you should use, by using this information and double checking it against the label on the label on the controller.

1 Mains Power:

- 1.1 You can use any mains voltage between 90 and 264 Volts AC (50 or 60 Hz) or DC
- You can also order the controllers with a "Low Voltage DC" input that will accept anything between 18 ~ 32 VDC for the mains power voltage.
- 1.3 The When using DC mains the input is not polarity sensitive
- 1.4 For Model VD2000 the mains voltage wiring goes on terminals 1 + 2
- 1.5 For Model VD2001 the mains voltage wiring goes on terminals 13 + 14
- 1.6 For Model VD2003/2004 the mains voltage wiring goes on terminals 19 + 20

2 Inputs will mostly be either thermocouple or RTD (PT100)

2.1 Firstly check on the box and case label to see if the controller you are installing is T/C meaning thermocouple or PT100.

3 Thermocouples have two wires only.

- 3.1 Points to check are that the thermocouple is connected on the correct terminals.
- 3.2 For Model VD2000 this is terminals 7 + 8 with the thermocouple +ve wire on terminal 7 and the –ve wire is on terminal 8.
- 3.3 For Model VD2001 this is terminals 6 + 7 with the thermocouple +ve wire on terminal 7 and the –ve wire is on terminal 6.
- 3.4 For Model VD2003/2004 this is terminals 9 + 10 with the thermocouple +ve wire on terminal 10 and the -ve wire is on terminal 9.
- 3.5 If the temperature reads but responds in the reverse when testing, like when heating the display goes down instead of up just swap these two wires around. This will not harm the controller in any way if it is not correct.

4 PT100 (RTD) in most cases have three wires.

- 4.1 For Model VD2000 use terminals 7 + 8 + 9. The one color goes on terminal 7 and the two wires with the same color go on terminals 8 + 9
- 4.2 For Model VD2001 use terminals 5 + 6 + 7. The one color goes on terminal 7 and the two wires with the same color go on terminals 5 + 6

- 4.3 For Model VD2003/2004 use terminals 8 + 9 + 10. The one color goes on terminal 10 and the two wires with the same color go on terminals 8 + 9.
- 4.4 If you are using a PT100 (RTD) with only two wires, one wire will go on the terminal where the "one color" described above goes, and the other wire one on either of the other two terminals used for PT100 inputs as described above and then you must bridge with a short piece of wire between these two terminals that would have carried the same color wire as described above.

5 Control outputs can be either "relay" or "SSR"

- 5.1 Please check carefully on the box and label on the side of the controller to make sure what type of output your controller has. Incorrectly wiring this may blow the output and you will be charged for repairing it.
- 5.2 All controllers are "Relay" output as factory standard. To have SSR you must especially order them with this option.
- Relay output....If you are using a relay output controller use the normally open contact to switch the power going to the contactor. On the VD2000/2001 these terminals are 11 + 12, VD2003/2004 terminals 17 + 18
 - 6.1 Wiring this part of the circuit often involves other circuitry within the machine and someone with general electrical knowledge should have a look at the circuit to decide how this should be connected.
 - 6.2 If you are replacing an old controller of a different make, carefully identify each wire on the old controller and then substitute them in the correct position on the new VERTEX model.
 - 6.3 Extreme care should be taken if attempting to do this as experience shows that most times when it goes wrong it was a simple swapping of a wire or two that causes the problem.
 - 6.4 Always take time up front and write everything down clearly before disconnecting anything and take extreme care not to swap or confuse wires. This should be done by someone with a good knowledge of electrical wiring circuits.
- SSR output...If you are using a SSR output controller you would simply wire two wires from the +ve and ve output terminals directly to the corresponding polarity terminal on the SSR. For Model VD2000 this will be terminals 11 (-ve) and 12 (+ve) and for Model VD2001 terminals 11 (-ve) and 12 (+ve) and 12 (+ve) and 18 (-ve)
 - 7.1 If the controller is SSR output, it means the output signal is 24 Vdc. <u>It is for use with SSR's</u> that have a control signal input of 3 ~32 Vdc.
 - 7.2 It will not work with SSR's that have a control signal of 90~250 Vac.
 - 7.3 If you have a SSR that works with 90~250 Vac you will need a relay output controller that will simply switch the higher voltage signal feeding the Solid State Relay.
 - 7.4 If you have any doubt at all consult your supplier who will assist in checking what exactly you have or need.

Commissioning

Having correctly wired the unit you are now ready for the initial turn on.

- 1. Turn the power on and watch the display as the controller self tests and powers up.
- 2. You will be able to see which thermocouple type the unit is set up for.
- 3. Once the power up is completed you will be looking at the measured temperature.
- 4. This parameter is identified by the small "PV" light, which will be on.
- 5. You can now check and set the set point you require.
- 6. You access this parameter by pressing either the up or down keys once.
- 7. The "SV" light will now be on and you will be looking at the set value, which you should now set to about 70% of your final operating temperature.
- 8. You do this in order to watch the temperature rise to the setpoint at which point the output identified by light "C1" must turn off.
- 9. Once the "C1" light is off there should be no power going to the heating elements and the temperature should stop rising. Should this not happen you must turn off the power and check your wiring.
- 10. The controller is supplied with a factory default making it an on/off controller. This means that the temperature will rise up to the setpoint at which point it will switch off ("C1" off) and then drop a little before the heating turns on again.
- 11. The controller is factory set with Pb=0 (on/off control mode). In this mode you can adjust a deadband around the setpoint by changing the HUSE parameter. It works like this, see Fig 1.
- 12. To Access the different levels, hold down the 'SET' key in for about 5 seconds.



FRONT PANEL DESCRIPTION 3



(1)PV - Process Value
(2)SV - Setting Value
(3)C1 - Control LED
(4)A1 - Alarm 1 LED
(5)A2 - Alarm 2 LED
(6)A3 - Alarm 3 LED



SET KEY. Press once to access the next programmable parameter.

UP KEY. Press to increase the set point or parameter value.

DOWN KEY. Press to decrease the set point or parameter value.

Press the SET and UP keys once to return the normal operation.

PROGRAMMING LEVEL PARAMETERS

```
lst. Prog. Level
```

2nd. Prog. Level 3rd. Prog. Level

EYPE

۶

 $\overline{}$

F

dР

マケ

マケ

LoLE

२८

FILE

२८

RIFu 2Σ

R Ind

マタ

n2Fu マ ۶ B229 ₹ حر R3FU マタ RBind マタ Rddr マケ 6RUd

REF

EUE

Unit







FIRST PROGRAMMING LEVEL PARAMETERS

CODE	DESCRIPTION	RANGE	Default
5P	Control set point value	LoLt – HiLt	100
5PoF	Set point offset . This should always be left at 0 as any value here will create an offset in control either above or below the "actual" setpoint. It is used as a "manual reset" when the controller is used in the proportional control mode.	-1000-1000	0
	Process value offset . This should be left at 0 as any other value will cause the PV display to read inaccurately by the amount either above or below the actual value. This is used in applications such as double boilers where the PV reading is taken in a jacket and the product temperature may be a few degrees lower.	-1000-2000	0
R 15P	Alarm 1 set point	-1999-9999	10
R25P	Alarm 2 set point	-1999-9999	10
R35P	Alarm 3 set point	-1999-9999	10

SECOND PROGRAMMING LEVEL PARAMETERS

CODE		DESCRIPTION	RANGE	Default		
РЬ	Propor	tional band. Set to 0.0 for ON/OFF control mode.	0.0-300.0%	0.0		
Ed	Deriva	tive (Rate). When Pb=0.0, this parameter will not appear.	0-900sec	60		
HYSE	paramet	esis for ON/OFF control on output. When $Pb = 0.0$ this er will not appear.	0-2000 (0.0-200.0)	2		
EŁ	paramet for SSR	DITIONAL CYCIE time of control output. When Pb = 0.0 this er will not appear. Set to 15 or 20 for relay output, Set to 1 or 2 output, Set to 0 for current output.	0-100sec	15		
A IHY	Hyster displaye	esis of alarm 1. When R IFu= t.on or t.Off, R IHY is not d.	0-2000	0		
R IdE	R IFu	=t.on or t.Off (Alarm 1 action with delay time)	99 MM. 59 99 HH. 59			
<i>АЗНУ</i>						
R2dE	uF2	=t.on or t.oFF(Alarm 2 action with delay time)	99 MM. 59 SS. 99HH. 59 MM.			
АЗНУ	Hyster displaye	esis of alarm 3. When RBFU= t.on or t.Off, RBHY is not d.	0-2000	0		
R3dE	R3FU	=t.on or t.oFF(Alarm 3 action with delay time)	99 MM. 59 SS. 99HH. 59 MM.			
	Param	eter lock. This security feature locks out selected levels or single				
	paramete	rs prohibiting tampering and inadvertent programming changes.				
	0000	All parameters are locked.				
		Only SP is adjustable.				
	0010	USE (level) and A1(parameter) are adjustable.				
	0011	USER • PID(level) and A1 • A2(parameter) are adjustable.				
LoEĽ	0100	USER VID VOPTI(level) and A1 A2(parameter) are adjustable.				
	1000 Additional A3(parameter). All parameter you can find out,but can't adjustable.					
	1001	Additional A3(parameter), only SP is adjustable.				
	1010 Additional A3(parameter). USER(level) and A1(parameter) are adjustable.					
		USER $\$ PID (level) and A1 $\$ A2 $\$ A3 (parameter) are adjustable.				
	1100	All parameters in all level are opened.				

THIRD PROGRAMMING LEVEL PARAMETERS

CODE	DESCRIPTION				RANGE	Default
	Input type	selection.				
	TYPE	RANGE(℃)	RANGE(°F)			
	J	-50 \sim 1000	-58 ~ 1832			
	К	-50 \sim 1370	-58 ~ 2498			
	Т	-270 \sim 400	-454 ~ 752			
	Е	-50 \sim 1000	-58 ~ 1832			
ESPE	В	$0 \sim 1800$	32 ~ 3272	Refer to figure.	to figure.	K
	R	-50 \sim 1750	-58 ~ 3182			
	S	-50 \sim 1750	-58 ~ 3182			
	N	-50 ~ 1300	-58 ~ 2372			

$\begin{array}{c c c c c c c c c c c c c c c c c c c $	
J-PT -200 ~ 600 -328 ~ 1112 LINE -1999 ~ 9999 III2 Unit of process value. The parameter is not displayed "[]: Degrees C	
LINE -1999 ~ 9999 Unit of process value. The parameter is not displayed ^D L : Degrees C	
Unit of process value. The parameter is not displayed	
	. °C
Used to limit the process value when linear input	
(type=line) signal is out of range.	
None = this function is not used.	
\mathbf{L}_{0} - The process value will be limited to LoLt when	
<i>EUE</i> input signal is lower than the scale range.	-o nonE
$Hi \rightarrow Hi.L$ Hi = The process value will be limited to HiLt when	.0
input signal is higher than the scale range.	
Lo.Hi = The process value will be limit within the	
range of LoLt to HiLt when input signal is out of scale.	
Decimal Point selection.	
0000 : No decimal point.	
000.0 : 0.1 resolution 0000	
dP 000.0	0000
00.00 : 0.01 resolution, used for linear input only. 00.00	
0.000 : 0.001 resolution, used for linear input only. 0.000	
After changing the decimal point parameter please re-check	
all the parameters.	
<i>⊢E</i> [⊥] :Reverse a	ction for
REL Output control action.	rEy
d r :Direct ac	tion for
cooling.	
LoLL Low limit of span or range. Set the low limit lower than the lowest expected SV and PV display.	0
High limit of apap or range. Cat the high limit high an	
H,LE than highest expected SV and PV display.	500
	5.0
F ILESoftware filter.0.00-100.0	
F ,LE Software filter. 0.00-100.0 B ,EU Alarm 1 function Befer to alarm function section for detail nonE, Hi, Lo, dif.	H,dif.L, d, EH
F ,LESoftware filter.0.00-100.0R IFUAlarm 1 function. Refer to alarm function section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.o	H,dif.L, n, t.oFF
F,LE Software filter. 0.00-100.0 R IFU Alarm 1 function. Refer to alarm function section for detail. nonE, Hi, Lo, dif. bd.Hi, bd.Lo, t.o nonE, Stdy	H,dif.L, n, t.oFF d ıF.H
File Software filter. 0.00-100.0 R IFU Alarm 1 function. Refer to alarm function section for detail. nonE, Hi, Lo, dif. B Ind Alarm 1 mode. Refer to alarm mode section for detail. nonE, Stdy	H,dif.L, n, t.oFF d ,F,H , , , ,
F iLE Software filter. 0.00-100.0 R IFU Alarm 1 function. Refer to alarm function section for detail. nonE, Hi, Lo, dif.l B Ind Alarm 1 mode. Refer to alarm mode section for detail. nonE, Stdy Lath, St.La HH.mm, mm.	H,dif.L, n, t.oFF , , SS H dif L
F iLESoftware filter.0.00-100.0R IFUAlarm 1 function. Refer to alarm function section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.oR IndAlarm 1 mode. Refer to alarm mode section for detail.nonE, Stdy Lath, St.La HH.mm, mm.R2FUAlarm 2 function. Refer to alarm function section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.o	H,dif.L, n, t.oFF SS H,dif.L, n, t.oFF
Fill Software filter. 0.00-100.0 R IFU Alarm 1 function. Refer to alarm function section for detail. nonE, Hi, Lo, dif.l B Ind Alarm 1 mode. Refer to alarm mode section for detail. nonE, Stdy Lath, St.La HH.mm, mm. R2FU Alarm 2 function. Refer to alarm function section for detail nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.o nonE, Stdy Lath, St.La HH.mm, mm. nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.o nonE, Stdy NonE, Stdy NonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.o nonE, Stdy NonE, Stdy	H,dif.L, n, t.oFF SS H,dif.L, n, t.oFF d rF.L
F :LESoftware filter.0.00-100.0R IFUAlarm 1 function. Refer to alarm function section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.oR IndAlarm 1 mode. Refer to alarm mode section for detail.nonE, Stdy Lath, St.La HH.mm, mm.R2FUAlarm 2 function. Refer to alarm function section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.o nonE, Stdy Lath, St.La HH.mm, mm.R2FUAlarm 2 mode. Refer to alarm mode section for detail.nonE, Stdy Lath, St.La Lath, St.La	H,dif.L, n, t.oFF SS H,dif.L, n, t.oFF d rF.L
F :LESoftware filter.0.00-100.0R IFUAlarm 1 function. Refer to alarm function section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.oR IndAlarm 1 mode. Refer to alarm mode section for detail.nonE, Stdy Lath, St.La HH.mm, mm.R2FUAlarm 2 function. Refer to alarm function section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.o nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.oR2FUAlarm 2 function. Refer to alarm function section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.o nonE, Stdy Lath, St.La HH.mm, mm.	H,dif.L, n, t.oFF SS H,dif.L, n, t.oFF SS Mone SS
Fill Software filter. 0.00-100.0 R IFU Alarm 1 function. Refer to alarm function section for detail. nonE, Hi, Lo, dif. B Ind Alarm 1 mode. Refer to alarm mode section for detail. nonE, Stdy Lath, St.La HH.mm, mm. R2FU Alarm 2 function. Refer to alarm function section for detail. nonE, Hi, Lo, dif. B2FU Alarm 2 function. Refer to alarm mode section for detail. nonE, Hi, Lo, dif. B2FU Alarm 2 mode. Refer to alarm mode section for detail. nonE, Stdy B2FU Alarm 2 mode. Refer to alarm function section for detail. nonE, Hi, Lo, dif. B2FU Alarm 2 mode. Refer to alarm mode section for detail. nonE, Stdy B2FU Alarm 3 function. Refer to alarm function section for detail. nonE, Stdy B3FU Alarm 3 function. Refer to alarm function section for detail. nonE, Hi, Lo, dif.	H,dif.L, n, t.oFF SS H,dif.L, n, t.oFF SS H,dif.L, d .F.L SS H,dif.L, d .F.L
FillSoftware filter.0.00-100.0R IFUAlarm 1 function. Refer to alarm function section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.oR IndAlarm 1 mode. Refer to alarm mode section for detail.nonE, Stdy Lath, St.La HH.mm, mm.R2FUAlarm 2 function. Refer to alarm function section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.oR2FUAlarm 2 mode. Refer to alarm mode section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.oR2FUAlarm 2 mode. Refer to alarm mode section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.oR3FUAlarm 3 function. Refer to alarm function section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.o	H,dif.L, n, t.oFF SS H,dif.L, n, t.oFF SS H,dif.L, n, t.oFF SS H,dif.L, n, t.oFF d rF.L
FillSoftware filter.0.00-100.0R IFUAlarm 1 function. Refer to alarm function section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.oR IndAlarm 1 mode. Refer to alarm mode section for detail.nonE, Stdy Lath, St.La HH.mm, mm.R2FUAlarm 2 function. Refer to alarm function section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.oR2FUAlarm 2 function. Refer to alarm mode section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.oR2FUAlarm 2 mode. Refer to alarm mode section for detail.nonE, Stdy Lath, St.La HH.mm, mm.R3FUAlarm 3 function. Refer to alarm function section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.o nonE, StdyR3FUAlarm 3 function. Refer to alarm function section for detailnonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.o nonE, Stdy	H,dif.L, n, t.oFF SS H,dif.L, n, t.oFF SS H,dif.L, n, t.oFF H,dif.L, n, t.oFF d rF.L
FillSoftware filter.0.00-100.0R IFUAlarm 1 function. Refer to alarm function section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.oR IndAlarm 1 mode. Refer to alarm mode section for detail.nonE, Stdy Lath, St.La HH.mm, mm.R2FUAlarm 2 function. Refer to alarm function section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.oR2FUAlarm 2 mode. Refer to alarm mode section for detail.nonE, Stdy Lath, St.La HH.mm, mm.R3FUAlarm 3 function. Refer to alarm function section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.o nonE, Stdy Lath, St.La HH.mm, mm.R3FUAlarm 3 function. Refer to alarm function section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.o nonE, Stdy Lath, St.La HH.mm, mm.R3FUAlarm 3 function. Refer to alarm mode section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.o nonE, Stdy Lath, St.La HH.mm, mm.R3FdAlarm 3 mode. Refer to alarm mode section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.o nonE, Stdy Lath, St.La	H,dif.L, n, t.oFF SS H,dif.L, n, t.oFF SS H,dif.L, n, t.oFF d rF.L
FillSoftware filter.0.00-100.0R IFUAlarm 1 function. Refer to alarm function section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.oR IndAlarm 1 mode. Refer to alarm mode section for detail.nonE, Stdy Lath, St.La HH.mm, mm.R2FUAlarm 2 function. Refer to alarm function section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.oR2FUAlarm 2 mode. Refer to alarm mode section for detail.nonE, Stdy Lath, St.La HH.mm, mm.R2FUAlarm 2 mode. Refer to alarm mode section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.o nonE, Stdy Lath, St.La HH.mm, mm.R3FUAlarm 3 function. Refer to alarm function section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.o nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.o nonE, Stdy	H,dif.L, n, t.oFF SS H,dif.L, n, t.oFF SS H,dif.L, n, t.oFF SS H,dif.L, n, t.oFF SS H,dif.L, n, t.oFF SS
F :LESoftware filter.0.00-100.0R IFUAlarm 1 function. Refer to alarm function section for detail.nonE, Hi, Lo, dif.lB IndAlarm 1 mode. Refer to alarm mode section for detail.nonE, Stdy Lath, St.La HH.mm, mm.R2FUAlarm 2 function. Refer to alarm function section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.o nonE, Stdy Lath, St.La HH.mm, mm.R2FUAlarm 2 mode. Refer to alarm mode section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.o nonE, Stdy Lath, St.La HH.mm, mm.R3FUAlarm 3 function. Refer to alarm function section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.o nonE, Stdy Lath, St.La HH.mm, mm.R3FUAlarm 3 function. Refer to alarm mode section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.o nonE, Stdy Lath, St.La HH.mm, mm.R3FdAlarm 3 function. Refer to alarm mode section for detail.nonE, Hi, Lo, dif.l bd.Hi, bd.Lo, t.o nonE, Stdy Lath, St.La HH.mm, mm.	H,dif.L, n, t.oFF SS H,dif.L, n, t.oFF SS H,dif.L, n, t.oFF SS H,dif.L, d rF.L SS H,dif.L, d rF.L SS O

ALARM TYPE SELECTION

A1FU/A2FU	ALARM TYPE	ALARM OUTPUT OPERATION
nonE	Alarm function OFF	Output OFF
H,	PV high alarm	PV SP
Lo	PV low alarm	SP PV
d iF.H	Deviation high alarm	PV SP+ALSP
d iF.L	Deviation low alarm	PV SP+ALSP
ьдн т	Band high alarm	OFF PV SP-ALSP SP SP+ALSP
bdLo	Band low alarm	OFF OFF A A PV SP-ALSP SP SP+ALSP
E.on	PV high alarm with delay time	ALdt ALSP
Ł.oFF	PV low alarm with delay time	ALdt PV ALSP

ALARM SPECIAL FUNCTION SELECTION

ALMD	DESCRIPTION		
nonE	Normal alarm mode		
	Startup inhibit When selected, in any alarm function, prevents an alarm on power up.		
SEdy	The alarm is enabled only when the process value reaches the alarm set point for the first		
	time and is used to avoid alarm trips during startup.		
	Latch mode. When selected, the alarm output and indicator latch as the alarm occurs.		
LAFH	The alarm output and indicator will be energized even if the alarm condition has been		
	cleared and will only reset when the power to the controller is switched off		
SELR	Standby and latch mode		
НЦАА	99Hours 59 Minutes		
nn.55	99Minutes 59Seconds		

ERROR MESSAGE AND TROUBLESHOOTING

Symptom	Probable	Solution
UUUU	-Input signal below the low limit	-Set a higher value to high limit.
	-Incorrect input sensor selection	-Check connect input sensor selection.
	-Input signal below the low limit	-Set al lower value to low limit.
пппп	-Incorrect input sensor selection	-Check correct input sensor selection
oPEn	-Sensor break error	-Replace sensor
0750	-Sensor not connected	-Check the sensor is connected correctly
Keypad no	-Keypads are locked	-Set"Lo[Ľ"to a proper value
function	-Keypads defective	-Replace keypads
Process value unstable	-Improper setting of Pb, Ti, Td and CT	-Start AT process to set Pb, Ti, Td automatically -Set Pb, Ti, Td manually
No heat or output	-No heater power or fuse open -Output device defective or incorrect output used	-Check output wiring and fuse -Replace output device
All LED's and display not light	-No power to controller -SMPS failure	-Check power lines connection -Replace SMPS
Process Value changed abnormally	-Electromagnetic Interference (EMI) or Radio Frequency Interference (RFI)	-Suppress arcing contacts in system to eliminate high voltage spike sources. Separate sensor and controller wiring from "dirty" power lines. Ground heaters
Entered data lost	-Fail to enter data to EEPROM	-Replace EEPROM

Fast Heat UK Ltd Unit 7, Alder Close Eastbourne East Sussex BN23 6Qf Tel: 01323 647375 Fax: 01323 410355 Email: <u>sales@fastheatuk.com</u> Web: <u>www.fastheatuk.com</u>